

**XEROX**<sup>®</sup>

Technology | Document Management | Consulting Services

WorkCentre<sup>®</sup> M24



Color

print | copy | scan | email | fax

Multi-talented  
to keep busy offices  
moving...  
**in color**



# Your versatile, fast and easy to use copier-printer solution.



The WorkCentre® M24 Color is a true multifunction system with color on demand. It has the features, speed, and simplicity of black and white with convenient color when you need it...all at an exceptional value.

## One is all you need

Consolidate multiple devices into one universal solution that is easy to use – making your office more productive and efficient. Every function on the WorkCentre M24 Color is designed to perform exceptionally without compromise.

- High-quality printing in black and white and color in virtually any office environment
- Copying that is simple, sharp, and reliable
- Fax using a traditional phone line or across the network with internet fax
- Scan hard-copy originals directly to email or to scan-enabled applications

Quickly find the features you need with the user-friendly touchscreen control panel

1 Basic Copying	2 Added Features	3 Image Quality	4	5	6	Menu
Output Color	2 Sided	Reduce/Enlarge	Paper Supply			
Auto	1→1 Sided	100%	Auto			
Full Color	1→2 Sided (H to H)	Auto %	W1 A4 Bond			
Black	2→2 Sided (H to H)	64% 17"→11"	W2 A3 Bond			
Dual Color-Red/Black	2→1 Sided (H to H)	129% 11"→17"	W3 8.5x11 Bond			
More...	More...	More...	More...			

## Reliability you can depend on

Xerox's attention to detail and worry-free document systems mean maximum productivity and uptime for you.

- The short paper path (less than the length of a Tabloid size sheet) means fewer jams
- Single-pass color laser technology allows media to completely bypass the engine – protecting it from wear and tear that lead to contamination and degradation
- Customer Replaceable Units and automatic sensing technologies provide maximum up time and productivity so you can print or copy your most important documents with confidence
- A user-friendly design provides easy and convenient access to all the consumables. This, plus their high yield capacities, makes the occasional change quick and easy
- Fast warm up time means the WorkCentre M24 is always ready when you need it





# WorkCentre® M24



Attention-grabbing color is ready when you need professional looking reports, presentations, or everyday documents

## Exceptional quality and performance

Xerox experience and innovation is built into every WorkCentre M24 Color to deliver the professional-quality documents your business needs...fast.

- Get the best, highest-resolution prints at top speed of 24 ppm black and white and 13 ppm color
- Fast digital copying automatically in black and white or color with walk up simplicity and the convenience features you need to get the job done
- Built in breakthrough technology automatically optimizes and adjusts for consistent output every time
- Market-proven technologies deliver razor sharp images and make the last print look as phenomenal as the first

## Your budget will love it

The WorkCentre M24 Color is affordable and usage is easy to track and control. You can add color to impact your business while improving the bottom line.

- Innovative print and copy controls allow you to limit the amount of black and white or color printing and/or copying of each user
- Cost saving features like automatic two-sided printing and copying are standard

## Empower your office with amazing capabilities

- Print, copy, scan, email, or fax simultaneously – even when other jobs are running – so you can access the function you need when you need it
- View and control print jobs from the WorkCentre's touchscreen local user interface
- Electronic pre-collation and trayless duplex features automate the sorting of copies
- Instantly send documents across your network or the Internet without the need of a PC
- Print in your office with confidence across almost any network with the most versatile print formats

## Multifunction's colorful new face

Capable of printing, copying and scanning in full, vibrant color plus a fully featured fax capability, the WorkCentre M24 Color has unparalleled functionality with exceptional color when needed.

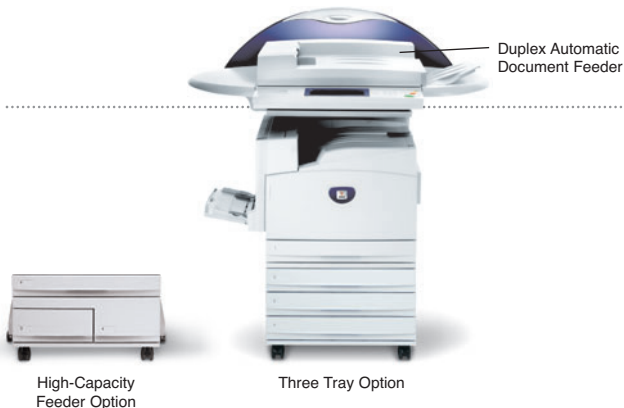
Color attracts, clarifies, sells, and is the best way to highlight important information. Not only does color look more professional, it also generates results. In fact, color is no longer a luxury – it's a competitive requirement.

## Xerox paper and specialty media deliver superior results

Xerox offers a wide range of paper and specialty media products, perfectly paired and optimized for the WorkCentre M24 Color. Choose from a vast selection of media for a wide range of applications including brochures, presentations, business cards, and labels – all of which can further enhance the versatility of the WorkCentre M24 Color.



**Call today.** For U.S. and Canadian product information, call **1-877-362-6567**. To speak to a U.S. Sales Representative, call **1-800-ASK-XEROX**. Or visit us at **www.xerox.com/office**



	WorkCentre® M24 Color
<b>Print/Copy Speed</b>	24 ppm black and white / 13 ppm color
<b>First-Copy-Out Time</b>	4.7 seconds black and white / 10.4 seconds color
<b>Resolution</b>	1200 dpi print, 600 dpi copy
<b>Special Features</b>	Automatic Color Detection, Automatic Tray Selection, Build Job, Image Repeat, Mixed-Size Originals, Poster Mode, Automatic Booklet Creation, Automatic Reduction/Enlargement, Auto Registration, Covers, Job Queue, PSTN Fax, Secure Print, Scan to Email
<b>Recommended Average Monthly Volume</b>	< 10,000 pages

## Specifications

### PRINTING

Technology: Color Laser  
 Speed: 24 ppm black and white, 13 ppm color  
 Resolution: Up to 1200 x 1200 dpi  
 Trayless Duplex: Yes  
 Page Description Language (PDL): PCL6 and PCL5e emulations, optional Adobe® PostScript® 3™  
 Print Drivers: Windows 95/98/NT 4.0/2000/Me/XP, Macintosh OS 9.x, 10.x (PostScript only)  
 Interface: Bi-directional Parallel IEEE1284, Ethernet 10/100Base-T  
 Controller: PowerPC 750 400 MHz  
 10 GB Hard Drive

### COPYING

Speed: 24 cpm black and white / 13 cpm color  
 Resolution: 600 x 600 dpi, 256 levels of gray  
 Warm-up time: 53 seconds minimum  
 First Copy Out Time: 4.7 seconds black and white priority mode, 10.4 seconds color priority mode  
 Two Sided: Standard (1:1, 1:2, 2:1, 2:2)  
 Reduce/Enlarge: 25 to 400 %  
 Productivity Features: Scan Once Print Many, Electronic Collation, Image Repeat, Build Job, Scan Ahead, Job Queue  
 Multiple Copies: Up to 999 of multiple page originals

### FAXING (Optional)

Transmission speed: 2 seconds per page  
 Modem Speed: 33.6 kbps  
 Data Compression: JBIG/MMR/MR/MH  
 Resolution: Up to 600 x 600 dpi  
 Monochrome  
 Size: Up to 11 x 17, A3  
 Dialing  
 Speed dials: 500  
 Group dials: 50  
 Fax Features  
 Internet Fax: SMTP, MIME Format, TIFF-FX Format  
 Direct Fax (LAN Fax): Windows 95/98/NT 4.0/2000/ME/XP, send from WorkCentre M24 print driver  
 Battery Backup

### SCANNING

Type: Scan to Mailbox, Scan to Email, Scan to Network, Scan to TWAIN Application  
 Technology: Network  
 Speed: 32 ppm black and white  
 16 ppm color  
 Resolution: 600 x 600, 400 x 400, 300 x 300, 200 x 200 dpi  
 File Formats: TIFF, PDF (Email), JFIF (color, grayscale)  
 Scan Driver: Standard TWAIN support, Windows 95/98/NT 4.0/2000/Me/XP

### PAPER HANDLING

Tray 1: 520 sheets  
 Sizes: 5.5 x 8.5 in. to 11 x 17 in. (A5-A3)  
 Weight: 17 to 28 lb. (64 to 105 gsm)  
 Bypass Tray: 100 sheets  
 Sizes: 4.13 x 5.83 in. (100 x 140 mm), A5 to 12 x 19 in. (320 x 483 mm / SRA3)  
 Weight: 16 lb bond to 110 lb Index (64 to 220 gsm)  
 Cabinet Option  
 Total Capacity: 620 sheets (includes tray 1 and bypass)  
 Three Tray Option  
 Total Capacity: 2,180 sheets (includes tray 1 and bypass)  
 Trays 2-4: 520 sheets each  
 Sizes: 5.5 x 8.5 in. to 11 x 17 in. (A5-A3)  
 Weight: 17 to 28 lb. (64 to 105 gsm)  
 High Capacity Feeder Option  
 Total Capacity: 3,140 sheets (includes tray 1 and bypass)  
 Tray 2: 520 sheets  
 Sizes: 5.5 x 8.5 in. to 11 x 17 in. (A5-A3)  
 Weight: 17 to 28 lb. (64 to 105 gsm)  
 Trays 3 and 4: 2,000 sheets  
 Sizes: 8.5 x 11 in. (A4, B5)  
 Weight: 17 to 28 lb. (64 to 105 gsm)

### CONSUMABLES/CUSTOMER REPLACEABLE UNITS

Four Toner Cartridges: Cyan, Magenta, Yellow, Black  
 Drum Cartridge: Cyan, Magenta, Yellow, Black  
 Fuser Module  
 Waste Toner Container  
 Staples Refill for finisher and convenience staple options

### OPTIONAL ACCESSORIES

Cabinet, Three Tray Module, High Capacity Feeder Module (must select only one)\*  
 1,000-sheet Finisher  
 Mobility Plate  
 Adobe® PostScript® 3™  
 PSTN Fax  
 Platen, Duplexing Automatic Document Feeder (must select only one)\*  
 Convenience Stapler  
 Foreign Device Interface

### GENERAL SPECIFICATIONS

256 MB of page memory  
 512 MB of system memory  
 Install Dimensions (W x D x H):  
 62.4 x 77 x 78 in. (1585 x 1956 x 1981 mm) – without finisher  
 80 x 77 x 78 in. (2032 x 1956 x 1981 mm) – with finisher  
 For hallway installation: Depth = 100 in. (2540 mm)  
 Electrical Requirements: 15 amp (115V), 10 amp (220/240V)

\*Selected at time of machine purchase

## Unrivalled service and support.

Behind every Xerox product is a large network of customer support that's unrivalled in the industry and available when you need it. Xerox service professionals use leading-edge technologies to keep you up and running. They're even linked to the engineers who designed your product, so you can be confident when you choose Xerox. And genuine Xerox supplies are always easily available.

## Total satisfaction guaranteed.

The exclusive Xerox Total Satisfaction Guarantee, recognized as unique in the industry, covers every Xerox WorkCentre® which has been continuously maintained by Xerox or its authorized representatives under a Xerox warranty or Xerox maintenance agreement. You decide when you're satisfied.



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